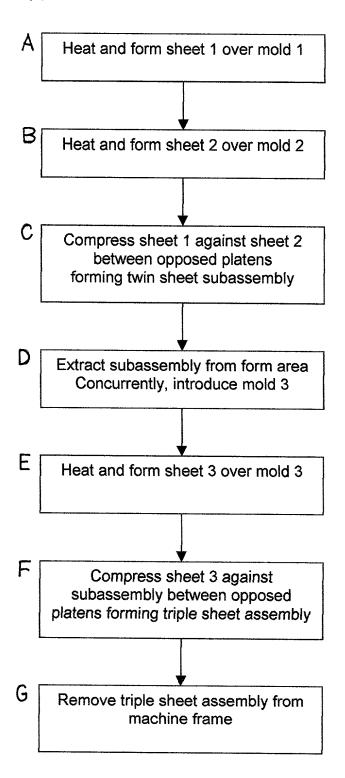
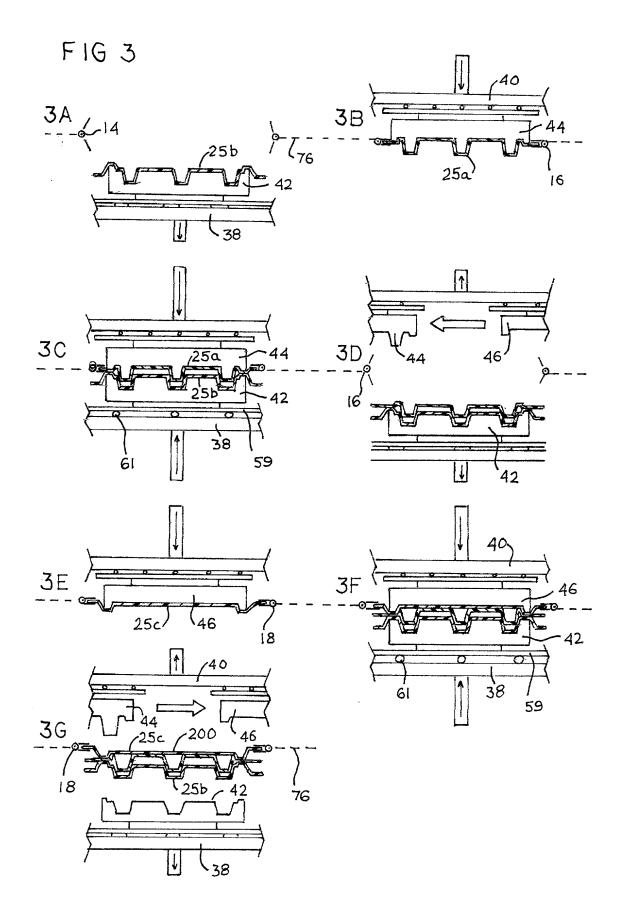
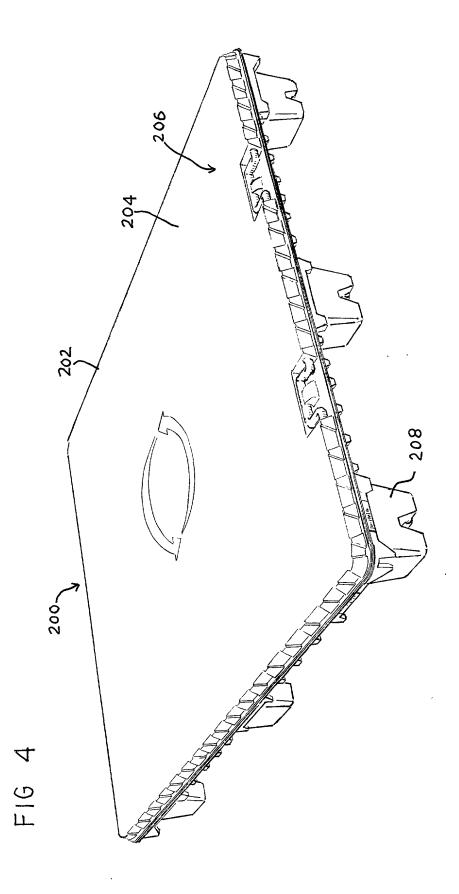


FIG. 2







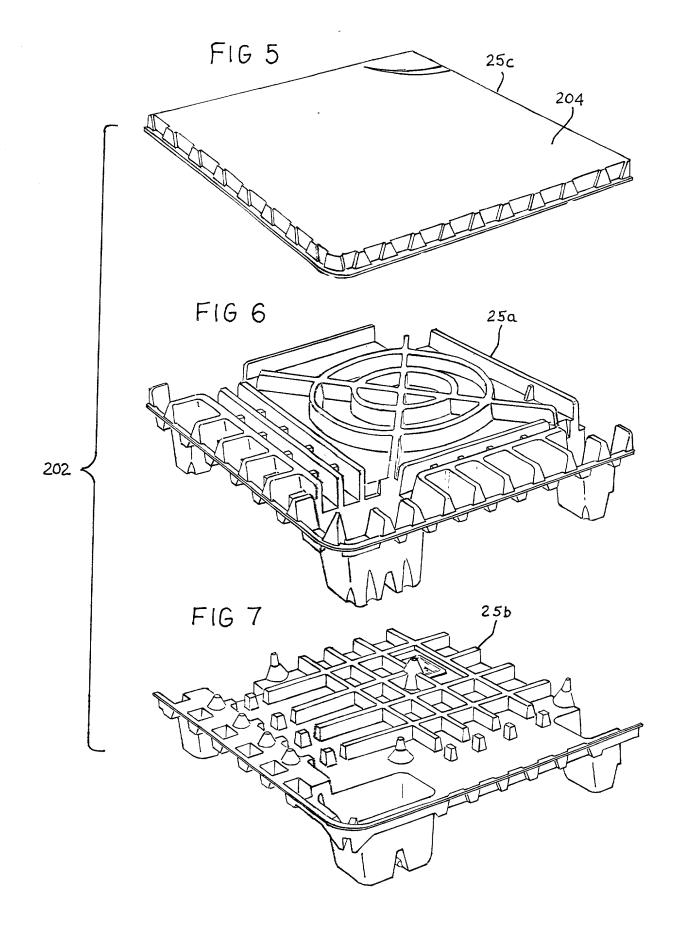


FIG. 8

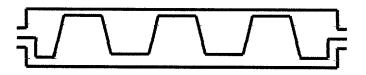


FIG. 9

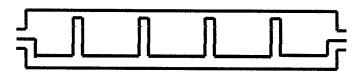
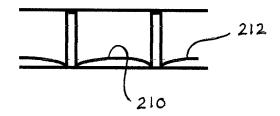
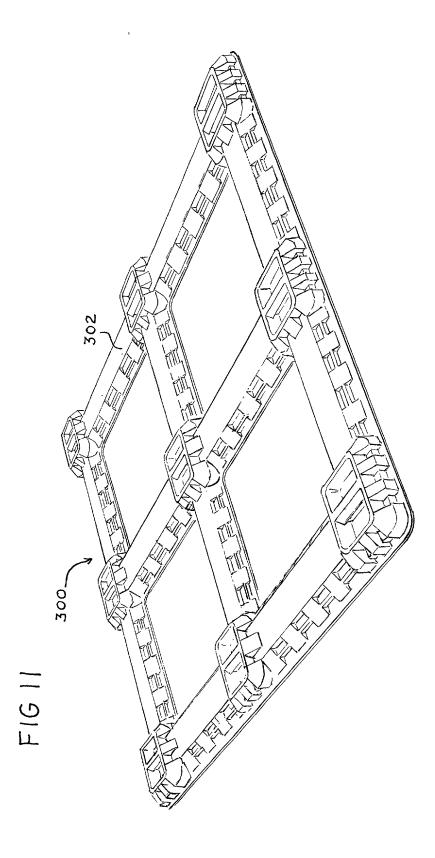
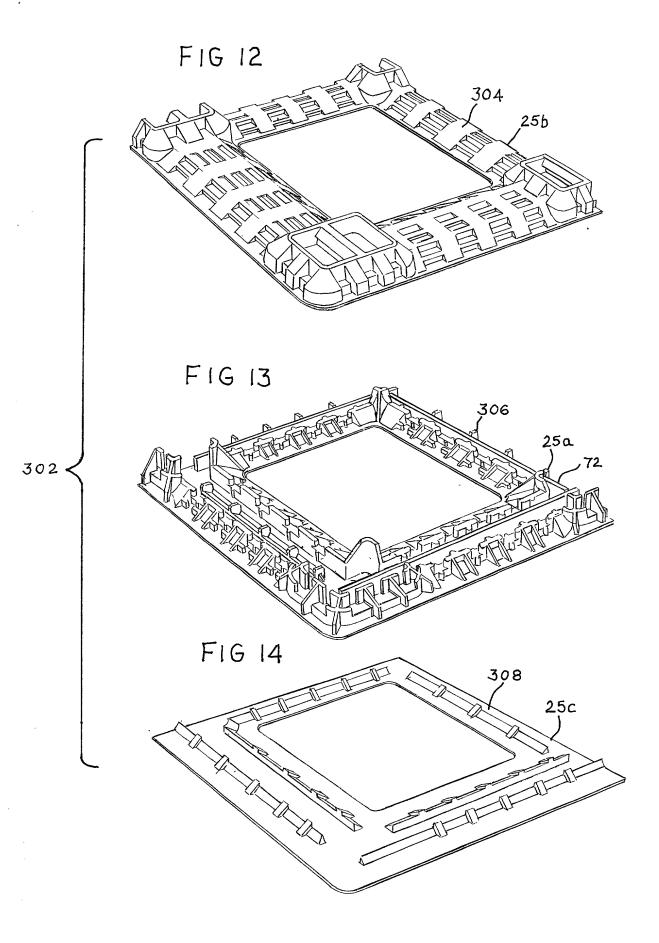
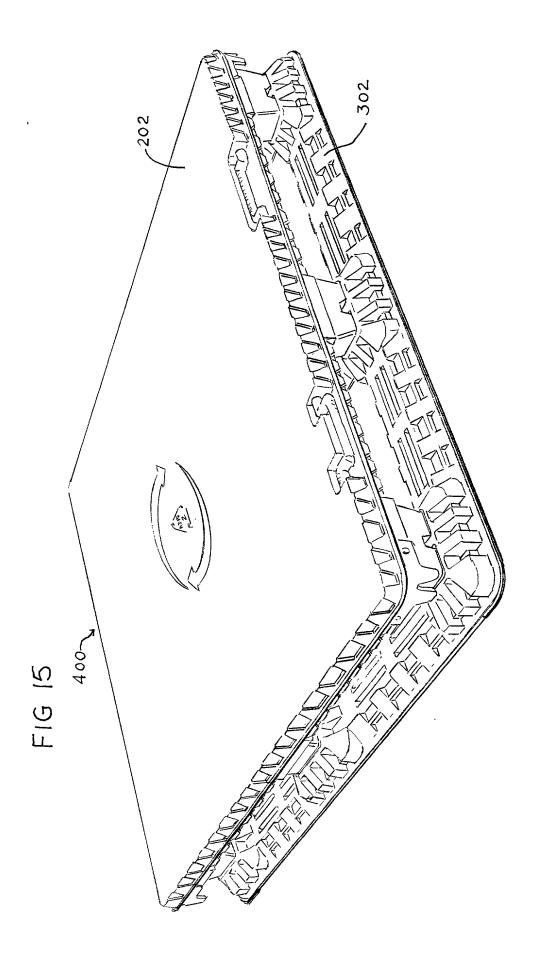


FIG. 10









CYCLE 1 SHEET 1 SHEET 1 SHEET 2 SHEET 2 SHEET 2 SHEET 2 SHEET 3 SHEET 2 SHEET 3 SHEET	110 ONE COAD COAD COAD COAD COAD COAD COAD COAD	9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	OH2 OH2 OH2 20.5	STATION THREE OH3	SHUTTLE	LPE	UPE	SIALION FOUR	F LPR	UPR	FRAMES	DWELL	TOTAL TIME	ROTATE
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ઈ		6				3.5		15	35		1.5	10	20	5
ઠ		6	00	20			+							
CYCLE 5 FORM 1/2		•	Α3						-					
FORM 1/2								+						1
SHEET 3				27.5		2	3.5	2 5		32	1.5	10	27.5	ဂ
SHEET 4			27.5											
SHEET 5		165								-				
CYCLE 6								H						ļ
FORM 1/2/3				30	16.5	35	3.5	2 10		G.5	12	2	32	D
SHEET 5			32	70										
SHEET 6	11	73					-		-	+				
							H							
PART 1 6						2.	+	2.5	35	-	- -	10	20	ıc
SHEET 5				20			\parallel)						
COC SHEET 6	4.4	•	8			-			+	-				
		0							$\frac{ \cdot }{ \cdot }$					
CYCLE 8 FORM 4/5						2	35	2 5		35	1.5	10	27.5	2
SHEET 6				27.5				H						
SHEET 7	14	787	27.5			-}-	+	+	+	-				
0 1 1 1 1 1 1		2												
CYCLE 9		\parallel			76.5	4	7.	2		4. e.	1.5	10	32	r.
SHEET 7		-		32	2.0	2	3	+		3	2	2		
SHEET 8			32											
	F	7												
FORM 7						3.5		15	3.5		1.5	10	20	ıc
SHEET 8				20										
SHEET 9		+	20	ed disconnected the state of th		+	\dagger		1	1				

FIG 17

CHART 2- TIME EACH SHEET SPENDS IN EACH OVEN IN SECONDS

	OVEN 1	OVEN 2	OVEN 3	TOTAL
SHEET 7	3	27.5	32	62.5
SHEET 8	16.5	32	20	68.5
SHEET 9	21	20	27.5	68.5
TOTAL	40.5	79.5	79.5	199.5

CHART 3 – AMOUNT OF HEAT ENERGY RECEIVED BY EACH SHEET IN EACH OVEN IN PERCENT

	OVEN 1	OVEN 2	OVEN 3	TOTAL
SHEET 7	5%	44%	51%	100%
SHEET 8	24%	47%	29%	100%
SHEET 9	31%	29%	40%	100%
TOTAL	20%	40%	40%	100%

CHART 4 - REGULATED HEAT ENERGY PUTPUT FOR EACH SHEET

	OVEN 1	OVEN 2	OVEN 3
FIRST SHEET	40%	67%	78%
SHECOND SHEET	55%	71%	44%
THIRD SHEET	70%	44%	61%

FIG 18
Chart 5. Triple Sheet Controlled
Heater Output

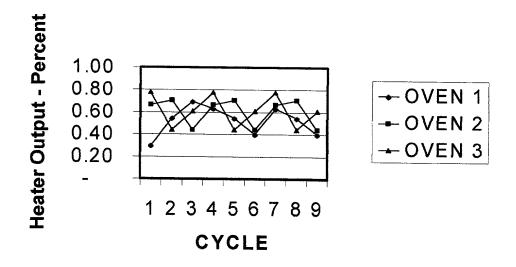


FIG I9
Chart 6: Twin Sheet Constant
Heater Output

